Premium Auto Feed System

Products and Solutions for Assembly
About ASG

ASG, Division of Jergens, Inc. is an ISO 9001:2015 certified manufacturer, provider and service center for products and solutions focused around assembly. Since the 1970s, we have developed a first-class reputation unrivaled in the industry offering a wide range of world class products through our various world wide locations.

We offer a wide selection of products including: electric, pneumatic and manual torque control screwdrivers; torque and angle control precision fastening systems; automatic screw feeders and screw presenters; torque testers and calibration services; custom designed automation equipment as well as a full line of accessories.

ASG also offers a selection of value-added products and solutions including engineering and consulting services, financing, and extended protection and maintenance plans.

Industry Commitment

ASG is committed to the highest quality standards, ensuring that all processes and procedures are followed to produce the best products for our customers. We maintain ISO 9001 certification for the manufacture, distribution, and service of assembly tools. Maintaining membership in key industry organizations in order to stay abreast of the most current industry trends and information is vital to serving our customers.
ASG Automation Product Group
Engineered Performance

The ASG Automation group provides pre-engineered and custom solutions to meet the comprehensive expectations of our clients. Underpinned by world class knowledge of threaded fastening, our systems are distinctive in their operation; providing market leading precision. With robust elements of flexibility and expansion built in, the systems are designed to persevere life cycle changes to provide our customers with longevity in an automated solution.

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Section 1: The ASG Auto Feed System Series

Type of Auto Feed Systems

The ASG Auto Feed System is designed to increase production while decreasing cycle time and labor costs. This is accomplished through attributes that provide for speed, reliability, and ease of maintenance. In regards to speed, the system is very swift, delivering a screw to the jaw set in less than half of a second. Because of its simplistic design, the system is also reliable and consistent, providing for a virtually jam-free operation. Finally, the system has multiple access points that may be removed without tools to provide for ease of maintenance.

ASG offers two types of Auto Feed Systems — a Manual Auto Feed System and an Integrated Auto Feed System.

- The Manual Auto Feed System consists of four main components:
  1. Vibratory bowl feeder
  2. Stroke mechanism - forward bit stoke or telescoping
  3. Customizable nose piece
  4. Customizable jaw set

- The Integrated Auto Feed System consists of four main components
  1. Vibratory bowl feeder
  2. Fastening slide (variable strokes)
  3. Customizable nose piece
  4. Customizable jaw set

The auto feed system is capable of feeding and fastening various types of screws (metric, self-threading, self-tapping, etc.) with various types of heads (countersunk, flat, oval, etc.) and various types of imprints (slotted, Phillips, Torx, etc.).

For dimensions outside of these parameters, contact ASG.

For dimensions outside of these parameters, contact ASG.

**NOTE:** The length of the screw is recommended to be at least 1.5x of the head diameter. Contact ASG for smaller ratios.

**Example:**
Screw-head diameter (D) = 8 mm
Screw length (h) = 12 mm (12:8 = 1.5)

<table>
<thead>
<tr>
<th>Dimensions of the Head (D)</th>
<th>ø 4.5-10.5* mm</th>
</tr>
</thead>
<tbody>
<tr>
<td>Total Length of the Screw (h)</td>
<td>8 - 35 mm</td>
</tr>
<tr>
<td>Screws with Hexagonal Head</td>
<td>Hexagon Max 7 mm</td>
</tr>
</tbody>
</table>

*For certain circumstances the maximum diameter is 13.5mm
The ASG Auto Feed System Series

Choosing the Appropriate Auto Feed System

When choosing a tightening system, one must consider the following:
1. The auto feed tightening screw system: Manual or Integrated
2. Material (plastic, wood, steel, etc.)
3. Dimensions and potential restricted access of component to assemble
4. Tightening torque, speed, and screw size

NOTE: Screw samples are REQUIRED to complete the evaluation process. For customized solutions, both screws and workpiece samples are required.

Vibratory Bowl Features and Benefits

- Precisely aligns the screws and presents them to the screw selector. Wherein, they are rapidly dispensed into the distribution tube. Finally, a blast of air propels the screw past the screw sensor into the jaw set
- The PLC, signaled by the screw sensor, initiates the driving sequence
- Dependable screw feeding is managed by the PLC to optimize all machine parameters

<table>
<thead>
<tr>
<th>Feature</th>
<th>Specification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Air Connection</td>
<td>3/8” NPT</td>
</tr>
<tr>
<td>Power Requirements</td>
<td>110V/60Hz (Standard)</td>
</tr>
<tr>
<td>Maximum Feed Rate</td>
<td>120 screws/minute</td>
</tr>
<tr>
<td>Air Consumption</td>
<td>27.5 CFM</td>
</tr>
<tr>
<td>Sound Pressure Level</td>
<td>&lt;80 dB(A)</td>
</tr>
<tr>
<td>Diameter of Bowl</td>
<td>8.7 in (220mm)</td>
</tr>
<tr>
<td>Capacity of Bowl</td>
<td>1 liter</td>
</tr>
<tr>
<td>Weight</td>
<td>79 lb (36kg)</td>
</tr>
<tr>
<td>Feed Hose to the Screwdriver*</td>
<td>13 ft. (4 m)</td>
</tr>
<tr>
<td>Dimensions</td>
<td>17.7in x 13.4in x 15.7in (450mm x 340mm x 400mm)</td>
</tr>
</tbody>
</table>
The ASG Auto Feed System Series

Vibratory Bowl Features and Benefits (Continued)

- Vibrating Bowl with special coating to grip screws
- Selector adjustment to increase or decrease speed of cycle
- Transparent Cover sound dampening
- Optical Sensor prevents screws from getting jammed in the selection track
- Stainless Steel Structure
- PLC adjusts all machine parameters
- External structure can be easily dismantled
- LED Light to monitor the phases of work
- Filter and lubrication unit with compressed air pressure gauge. Lubricator for use with pneumatic drivers only
- Optical Sensor prevents screws from getting jammed in the selection track
- Selector adjustment to increase or decrease speed of cycle
The ASG Auto Feed System Series

Customizable Nose Piece and Jaw Set

The nose piece holds the screw blown from the bowl feeder and guides it toward the work piece, enabling the bit to engage the screw and fasten the components.

- Allows excellent axial compensation
- Accurate screw guide to fastening location
- Capable of attaining various depths
- Customizable for restricted access dependent on application
- Compact in size and provides screw tip visibility
- Quick and easy to assemble and disassemble
- Bit engages the fastener, eliminating the fastener pushing back into the jaw set

Screw Types

Below are three standard nose pieces suitable for most screws available in the market. All nose pieces are customized according to the application’s requirements.

<table>
<thead>
<tr>
<th>Head Diameter</th>
<th>Total Length</th>
</tr>
</thead>
<tbody>
<tr>
<td>4.5 - 7.0 mm</td>
<td>Max. 25 mm</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Head Diameter</th>
<th>Total Length</th>
</tr>
</thead>
<tbody>
<tr>
<td>7.1 - 10.0 mm</td>
<td>Max. 35 mm</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Head Diameter</th>
<th>Total Length</th>
</tr>
</thead>
<tbody>
<tr>
<td>10.1 - 13.5 mm</td>
<td>Max. 35 mm</td>
</tr>
</tbody>
</table>

Special Applications Available

ASG offers uniquely tailored solutions for various applications. Contact ASG for additional information.

- Anti-tumbler device for screws with screw length/head diameter ratio lower than 1.5x.
- Friction Jaws: The screw is held by the head diameter rather than the shank. The long nose piece can easily access hard to reach applications.
- Front centering tube that allows easy access for hard to reach applications.
Section 2: Manual Auto Feed System

The ASG Manual Auto Feed System consists of two main components — the vibratory bowl feeder and the stroke mechanism. The stroke mechanism options for the manual system are forward bit stroke or telescoping stroke. In addition, the nose piece and jaw set are fully customizable.

Auto Feed System with Forward Bit Stroke

- Patented Forward Bit Stroke
- Tip of the screw is visible in order to assist the operator
- Forward stroke automatically retracts the bit, therefore minimizing surface damage
- Enhanced fastening process: screw tip is visible to the operator, which eases centering on the screw hole, streamlining process time and safety (subject to screw dimensions)
- Long bit stroke: allows reaching tightening points with difficult access (such as close to sidewalls or narrow recesses)
- Nose Piece Rotation: 360° in 60° increments
- Nose Piece Quick Release System: quick and safe bit replacement

Pneumatic Driver Specifications

ASG offers a full line of inline and pistol grip pneumatic drivers with a torque range of 0.4 to 40 N.m across the series. Please contact ASG for additional information.

SD2500 Electric Screwdriver Tool Specifications

<table>
<thead>
<tr>
<th>Model Number</th>
<th>Driver Type</th>
<th>Torque Range</th>
<th>Length</th>
<th>Weight</th>
<th>Max. RPM</th>
<th>Drive Size</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td>lbf.in</td>
<td>N.m</td>
<td>in.</td>
<td>mm</td>
<td>lb.</td>
</tr>
<tr>
<td>ASG-SD2500-10FX</td>
<td>Inline Fixture Mount</td>
<td>1.0 - 10.0</td>
<td>0.1 - 1.1</td>
<td>9.5</td>
<td>240</td>
<td>1.00</td>
</tr>
<tr>
<td>ASG-SD2500-20FX</td>
<td>Inline Fixture Mount</td>
<td>2.0 - 20.0</td>
<td>0.2 - 2.3</td>
<td>9.5</td>
<td>240</td>
<td>1.00</td>
</tr>
<tr>
<td>ASG-SD2500-35FX</td>
<td>Inline Fixture Mount</td>
<td>3.5 - 35.0</td>
<td>0.4 - 3.9</td>
<td>9.5</td>
<td>240</td>
<td>1.00</td>
</tr>
<tr>
<td>ASG-SD2500-50FX</td>
<td>Inline Fixture Mount</td>
<td>5.0 - 50.0</td>
<td>0.6 - 5.6</td>
<td>9.7</td>
<td>246</td>
<td>1.10</td>
</tr>
</tbody>
</table>
### Manual Auto Feed System

#### Auto Feed System with Telescopic Device

- Equipped with telescoping device to work with high speed and optimum grip at different depths or inside the holes
- Screw shooting sensor: Aside from offering reliable tightenings and continuous working cycles with minimal screw jams, the version with 2 sensors controls the final screw height as well.
- All models are equipped with a nozzle allowing practical rotation of the head in 6 positions at 360°. Thus, the position of the head can be adjusted based on the encumbrances of assembled workpiece.

#### Pneumatic Driver Specifications

ASG offers a full line of inline and pistol grip pneumatic drivers with a torque range of 0.4 to 40 N.m across the series. Please contact ASG for additional information.

#### SD2500 Electric Screwdriver Tool Specifications

<table>
<thead>
<tr>
<th>Model Number</th>
<th>Driver Type</th>
<th>Torque Range</th>
<th>Length</th>
<th>Max. RPM</th>
<th>Drive Size</th>
</tr>
</thead>
<tbody>
<tr>
<td>ASG-SD2500-10FX</td>
<td>Inline Push-to-Start</td>
<td>1.0 - 10.0</td>
<td>9.5</td>
<td>1700</td>
<td>1/4” Hex</td>
</tr>
<tr>
<td>ASG-SD2500-20FX</td>
<td>Inline Push-to-Start</td>
<td>2.0 - 20.0</td>
<td>9.5</td>
<td>1100</td>
<td>1/4” Hex</td>
</tr>
<tr>
<td>ASG-SD2500-35FX</td>
<td>Inline Push-to-Start</td>
<td>3.5 - 35.0</td>
<td>9.5</td>
<td>800</td>
<td>1/4” Hex</td>
</tr>
<tr>
<td>ASG-SD2500-50FX</td>
<td>Inline Push-to-Start</td>
<td>5.0 - 50.0</td>
<td>9.7</td>
<td>500</td>
<td>1/4” Hex</td>
</tr>
</tbody>
</table>

WARNING: Cancer and Reproductive Harm – [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov) | [www.asg-jergens.com](http://www.asg-jergens.com) | Phone: (888) 486-6163 | Fax: (216) 481-4519
Section 3: Integrated Auto Feed System

The ASG Integrated Auto Feed System consists of two main components — the vibratory bowl feeder and the fastening slide — as well as a customizable nose piece and jaw set. This system is designed to be integrated into assembly systems and robots.

Fastening Slide

Engineered for proper movement, the fastening slide ensures a proper stroke approach of the screw to the component to be tightened. This provides high quality fastening of the assembled product to ensure all screws are properly fastened. Manufactured with aluminum alloy, the fastening slide is light and compact (as narrow as 40mm in width) and can be used on solutions with manipulators or robots.

- Includes a support structure, pneumatic cylinders, and driver
- The steel backbone structure allows for the unit to be mounted to robotic arms or manipulators; while the pneumatic cylinder(s) provides the force to accurately drive the fastener into the part
- The driver can be pneumatic or electric. The X-PAQ™ SD2500 (DC Electric) tool is recommended to maintain precision within the system.
- Manages the working cycle and guarantees high flexibility, by allowing changes to be made to the tightening cycle based on the specific application
- Ideal for manipulators, robots and anthropomorphic arms
- For air nutrunner motors: ø max 36 mm
- For electric nutrunner motors: ø max 42.5 mm
Integrated Auto Feed System

Nutrunners and Screwdrivers

Specifically designed and manufactured for industrial automation and applications where high cycle times are required. Pneumatic motors and the ASG X-PAQ™ SD2500 (for electric applications) ensure constant performance for each unique application. These torque control products are sized dependent on application, type of joint, and fastener.

**Pneumatic Nutrunner Motor**
- 0.4 to 40 N.m
- Models with air shut-off and built-in torque transducer for monitoring the tightening cycle

**ASG X-PAQ™ SD2500 Electric Screwdriver**
- 0.1 to 5.6 N.m (for higher torque, please contact ASG)
- Controls and monitors the entire assembly cycle and it stores and collects statistical data
- Precise torque and angle control

Automation Systems

ASG is an RIA (Robotics Industry Association) certified robot integrator. The Integrated Auto Feed System is a core component to these automated solutions. See our Automation Systems catalog or contact ASG for additional information.

View the ASG Automation Systems catalog on our website

The ASG AX-03 Robot Package

The ASG AX-15 Multi-Spindle System
Global Support

ASG employs a team of technical experts to provide support, repair, calibration and preventative maintenance services. We welcome the opportunity to provide assistance by telephone or online chat Monday through Friday, 8 a.m. to 5 p.m. (U.S. Eastern Time) excluding holidays.

ASG maintains subsidiaries in Shanghai, China and Mumbai, India, and sales offices in Mexico and Europe to provide direct support to our international customers. We work together with our global Field Sales Representative and Distributor Network to help customers standardize their assembly equipment and processes around the world.

Products and Solutions for Assembly

May 2018

ASG USA Headquarters
Jergens Way, 15700 S. Waterloo Road
Cleveland, OH 44110-3898 USA
Phone: (216) 486-6163
Toll-free USA: (888) 486-6163
Fax: (216) 481-4519
Email: asginfo@asg-jergens.com

ASG China Subsidiary
Unit 301 Level 3, Block A
A-REIT City at Jinqiao, 200 Jinsu Road,
Shanghai, Pudong 201206 CHINA
Phone: +86 21 58209175
Fax: +86 21 58353696
Email: rafael qi@asg-jergens.com

ASG India Subsidiary
B-607, Mahaaavir Icon,
Plot No. 89, Sector 15, C.B.D. Belapur
Navi Mumbai-400 614, Maharashtra INDIA
Phone: +91 22 27572998
Mobile: +91 98 334 04986
Email: jpk@asg-jergens.com